





OPTICALLY VARIABLE DEVICES

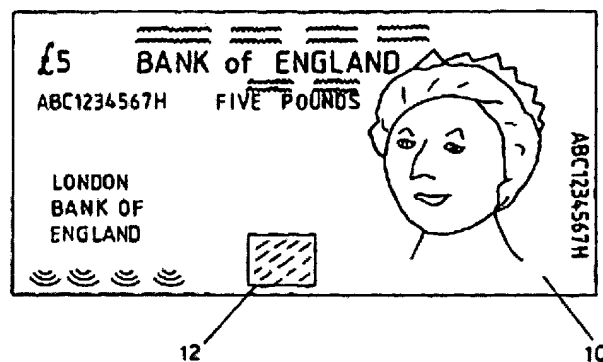
Patent number: WO9853999
Publication date: 1998-12-03
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Classification:
- **international:** B42D15/00
- **europaen:** B42D15/00C
Application number: WO1998GB01537 19980527
Priority number(s): GB19970010818 19970527

Cited documents:

 DE19541064
 WO9734170
 EP0429782
 WO9429119

Abstract of WO9853999

A substrate, such as a banknote (10) or other document of value, is provided with a security feature in the form of an optically variable device (12), by a process which comprises applying a coating of an ink to a discrete area of the substrate (10) by a printing process, then impressing the ink coating using an impression die, to form a pattern of reflective grooves in the surface of the inked area, these reflective grooves forming an optically variable image under incident light.



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